REMARKS

The amendments editorially amend the application to clarify the invention. Examination of the application is requested at the earliest opportunity.

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Respectfully submitted,

By _____

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SUBSTITUTE SPECIFICATION

SEAL RING AND INK CARTRIDGE ~~USING THEREOF~~ HAVING SUCH A SEAL RING

CROSS-REFERENCE TO RELATED APPLICATION

This application claims the priority of Chinese Patent Application No. 03201870.3, filed on January 14, 2003, the subject matter of which is incorporated herein by reference.

FIELD OF THE INVENTION

The invention relates to seal rings used for an ink jet recording device and to ink jet recording devices ~~which use the~~ having such seal rings.

BACKGROUND OF THE INVENTION

Ink jet recording equipment, for example, ink jet printers, often ~~uses~~ use replaceable ink supply devices such as ink cartridges. There are many methods to supply ink to ink jet recording equipment. In one method, the recording device is equipped with an ink supply needle that has an ink passageway. Upon insertion into the ink outlet of the ink supply device, the ink supply needle passes the ink from the ink supply device to the printing head of the recording device. To allow the ink to flow only through the ink passageway, the outlet of the ink supply device is equipped with a seal ring. Often there is an aperture on the seal ring ~~which is mounted on~~ surrounding the needle to prevent the ink from flowing out through the gap between the needle and the seal ring. One ~~fault~~ disadvantage of this method is that when an unexhausted ink cartridge is removed from the recording device, the ink leaks through the aperture. Often ~~the~~ an ink indicator shows the ink is exhausted although it is not. The ink leakage contaminates the surroundings and dirties the ~~cloth~~ clothes of workers. Placing the unexhausted ink supply device back ~~to~~ on the recording device also causes poor printing results.

There is a known technology which overcomes the above problem. The technology is shown in Figure 14. To illustrate, Figure 14 only shows ~~the~~ an outlet part of ~~the~~ an ink cartridge. According to Figure 14, a valve 16 is equipped inside ~~the~~ a seal ring 18 of the

ink outlet; the valve 16 consists of a valve rod and a valve surface. A spring 17 is equipped between the top of the ink outlet and the valve surface. Under the force of spring 17, the valve surface tightly seals the top opening of the seal ring 18. The ink outlet of a new ink cartridge is often sealed with a film 20. Figure 15 shows ~~After~~ the ink cartridge ~~is~~ placed on ~~the~~ a recording device~~, see Figure 15,~~. ~~the~~ The ink supply needle 19 punches through the film 20, passes through the opening of the seal ring 18, opens the valve surface, and enters the ink chamber, ~~and~~ thus ~~allows~~ allowing the ink from the ink chamber to flow through the passageway of the ink supply needle 19. The top opening of the seal ring 18 ~~is~~ tightly ~~mounted on~~ surrounds the needle, preventing the ink from leaking out. When the ink cartridge is removed from the recording device, the ink supply needle 19 is withdrawn and the valve 16, under the force of the spring 17, resumes sealing the opening of the seal ring 18, preventing remaining ink from leaking out.

The above technology avoids ~~the~~ ink outflow when the ink cartridge is removed. However, it has a complex structure that is difficult and costly to make. Furthermore, ~~Because~~ the valve is made from rigid material~~, it~~ This may cause the ink supply needle, which repeatedly presses the valve during replacement of the ink cartridges, to wear and tear fast.

Additionally, because the ink supply needle is in a cantilever state, it cannot be firmly fixed, and thus it may become crooked after extensive use.

~~DESCRIPTION~~ BRIEF SUMMARY OF THE INVENTION

~~The main~~ An object of the invention is to provide a seal ring which has the valve function, but which avoids the aforementioned disadvantages.

Another object of the invention is to provide a seal ring which can ~~fasten~~ stabilize the ink supply needle when the needle ~~pouches~~ punches through the seal ring.

An additional object of the invention is to provide an ink cartridge ~~which uses~~ having such seal ring.

To realize the above objects, the seal ring of the invention comprises a tube-shaped, elastic part. The low end of the elastic part has an upwardly-extending insertion opening for receiving an [[,]] ink supply needle ~~leading-in opening~~. The ~~needle leading-in~~ insertion opening is not completely open in its natural state. Instead, the top of the opening is sealed with a film of certain thickness. The center of the sealing film has a crack which connects ~~the~~ an inner part of the opening with ~~the~~ a space above the sealing film. The crack is ~~closes~~ closed when it is under no strain and thus prevents ~~liquid~~ ink from leaking through. It allows the ink supply needle to pass through and tightly ~~mounts on~~ seals around the ink supply needle to prevent the ink from leaking.

To ~~fasten~~ stabilize the ink supply needle, the ~~leading-in~~ insertion opening can ~~be designed as a notch shape~~ have a narrower portion with a circular cross-section. The diameter of the ~~notch~~ narrower portion is smaller than that of the ink supply needle. Thus, when the ink supply needle passes through the ~~notch~~ narrower portion, the ~~notch~~ narrower portion firmly holds the needle, preventing the needle from becoming crooked.

In practice, the ~~notch~~ narrower portion is ~~ring-like,~~ axially raised from the bottom of the elastic part.

~~For the~~ In a recording device which is not often used, the ink supply needle may ~~insert~~ be inserted in the seal ring for more than a half year. This may cause the crack to permanently deform. After the ink supply needle is withdrawn, the crack is thus no longer able to close, resulting in ink leaking. Thus, the top of the ~~elastic part~~ seal ring is provided with a symmetrical support, one end of which is located on ~~the~~ an inside wall of the ~~elastic part~~ seal ring and ~~the other~~ another end is located around the top sealing film. When the ink supply needle is withdrawn, the support pushes the crack ~~to close~~ closed. Theoretically, the support increases the wall thickness around the crack and thus prevents its permanent deformation. ~~Most preferably~~ In one embodiment, the surface ~~where the crack~~ of the top sealing film ~~is~~ overlaps with the ~~symmetric~~ surface of the symmetric support. Thus, the recovering force of the support not only enables the crack to hold the ink supply needle tightly but also causes the crack to close[[,]] when the ink supply needle is withdrawn~~, pushes the crack causing it to close~~. Otherwise, the ~~The~~

crack ~~which~~ is subject to permanent deformation~~, otherwise,~~ and lacks the ability to close.

The ink cartridge of the invention comprises an ink outlet that supplies ink from an ink chamber. A seal ring is ~~equipped~~ positioned inside the ink outlet. The seal ring is a tube-shaped, elastic part. ~~The~~ An outer wall of the ~~elastic part~~ seal ring connects with ~~the~~ an inner wall of the ink outlet and seals it. At ~~the low~~ a lower end of the ~~elastic part~~ seal ring is ~~a leading in~~ an insertion opening for ~~the~~ an ink supply needle. The top of the ~~leading in~~ insertion opening is provided with a sealing film. The center of the sealing film has a crack which connects ~~the~~ an inner space of the ~~leading in~~ insertion opening and ~~the~~ an upper space above the sealing film.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

Figure 1 is a three-dimensional view of ~~the~~ a first embodiment of the seal ring of the invention.

Figure 2 is a sectional view of Figure 1.

Figure 3 is a three-dimensional view of ~~the~~ a second embodiment of the seal ring of the invention.

Figure 4 is a sectional view of Figure 3.

Figure 5 is a three-dimensional view of ~~the~~ a third embodiment of the seal ring of the invention.

Figure 6 is a sectional view of Figure 5.

Figure 7 is a three-dimensional view of ~~the~~ a fourth embodiment of the seal ring of the invention.

Figure 8 is a sectional view of Figure 7.

Figure 9 is a three-dimensional view of ~~the~~ a fifth embodiment of the seal ring of the invention.

Figure 10 is a sectional view of Figure 9.

Figure 11 is a sectional view of Figure 9 from a different direction.

Figure 12 is a perspective, structural view of the ink cartridge of the invention which is placed onto a recoding device.

Figure 13 is a perspective, structural view of the ink cartridge before placed onto a recording device.

Figure 14 is a perspective, structural view of a known ink cartridge before placed onto recording device.

Figure 15 is a perspective, structural view of the known ink cartridge which is placed onto a recording device.

DETAILED DESCRIPTION OF THE INVENTION ~~PREFERRED EMBODIMENTS~~

The following embodiments illustrate the invention and further describe the above drawings.

Embodiment 1

As shown in Figure 1, the seal ring is a tube-shaped, elastic part. On ~~the~~ an outer wall, there are raised ring structures 4 and 5 which are used to connect with and seal the inner wall of ~~the~~ an ink cartridge outlet. On the top of the seal ring, there is a sealing film 1, which ~~opens~~ includes a crack 2 therein.

Figure 2 is a sectional view of the seal ring along the vertical direction of the crack 2. As shown in Figure 2, there is ~~a leading-in~~ an insertion opening 6 which extends ~~upwards~~ upwardly. The internal diameter of the ~~leading-in~~ insertion opening 6 is approximately the same as ~~the~~ an external diameter of ~~the~~ an ink supply needle. The top sealing film 1 is located on the top of the ~~leading-in~~ insertion opening 6. In its natural state, the ~~leading-in~~ top of the insertion opening 6 is closed. When the crack 2 opens, the ~~leading-in~~ insertion

opening 6 connects to ~~the~~ a space above the top sealing film 1. The top sealing film 1 has certain thickness that enables the crack 2 to close naturally. The maximum diameter of the ~~upper~~ space above the top sealing film 1, where the crack 2 is located, is smaller than ~~the~~ a diameter of the ~~leading-in~~ insertion opening 6.~~; when~~ When the ink supply needle passes through the crack 2, the ~~upper space material~~ top sealing film 1 elastically deforms to ~~become~~ form a cylinder which tightly ~~mounts on and~~ seals around the ink supply needle.

Embodiment 2

As shown in Figure 3, the seal ring of this embodiment looks, from its outside, the same as that of Embodiment 1. The same part numbers in this embodiment denote the same as the previous.

Figure 4 is a sectional view of the seal ring along the vertical direction of the crack 2. ~~A leading-in~~ An insertion opening 6 extends ~~upward~~ upwardly. ~~However, at~~ In this embodiment, however, the bottom of the ~~leading-in~~ insertion opening 6~~, there is~~ includes a narrower ~~opening~~ portion 7. The internal diameter of the ~~leading-in~~ insertion opening 6 is approximately the same as the external diameter of ink supply needle, while the internal diameter of the narrower ~~opening~~ portion 7 is smaller than the external diameter of the ink supply needle. The narrower ~~opening~~ portion 7 ~~fastens~~ stabilizes and further seals the ink supply needle. A top sealing film 1 is located on the top of the ~~leading-in~~ insertion opening 6. In its natural state, the ~~leading-in~~ insertion opening 6 is closed. When the crack 2 opens upon insertion of the ink supply needle, the ~~leading-in~~ insertion opening 6 connects to the space above the top sealing film 1. The top sealing film 1 has certain thickness to enable the crack 2 to close naturally. The maximum diameter of the ~~upper~~ space above the top sealing film 1, where the crack 2 is located, is smaller than ~~the~~ a diameter of the ~~leading-in~~ insertion opening 6.~~; when~~ When the ink supply needle passes through the crack 2, the ~~upper space material~~ top sealing film 1 elastically deforms to ~~become~~ form a cylinder which tightly ~~mounts on and seal~~ seals around the ink supply needle.

Embodiment 3

As shown in Figure 5, the seal ring of this embodiment is provided with a support 8 which meets the crack 2 at right angles.

Figure 6 is a sectional view of the seal ring along the vertical direction of the crack 2. The top sealing film 1 is ~~a ball-like~~ approximately semi-spherical in shape. The length of the crack 2 is the same as or ~~a little~~ slightly smaller than the diameter of the ~~leading in~~ insertion opening 6, i.e., the same as or ~~a little~~ slightly smaller than the diameter of the ink supply needle. As shown in Figure 6, the diameter of the narrower ~~opening~~ portion 7 is smaller than that of the ink supply needle.

Embodiment 4

As shown in Figure 7 and Figure 8, the seal ring of this embodiment is essentially the same as Embodiment 3. It differs from Embodiment 3 in that it has two supports 9 and 10 which cross each other to support the crack 2. Figure 8 is a sectional view of the seal ring along the center of support 9.

Embodiment 5

For small ink cartridges, the ink outlets have small inner diameters. Therefore, the seal rings for small ink cartridges require small external diameters. For such small seal rings, the top sealing film 1 can be designed as shown in Figures 9, 10, and 11. The top sealing film 1 can be relatively thick and may include additional supports 11 to ~~achieve~~ better ~~support~~ stabilize the ink supply needle.

Embodiment 6

Figures 12 and 13 give an example of ink cartridge 14 ~~which is~~ equipped with a seal ring. To make it simple, the figures only show the structure around the ink outlet. The

external wall of the seal ring elastically presses on the ink outlet of the ink cartridge 14. The raised rings 4 and 5 increase the sealing. When the ink cartridge 14 is placed on a printer, the ink supply needle 13 breaks the sealing film 12, enters the ~~narrower leading-in~~ insertion opening 6, passes through the crack 2, and ~~reaches to~~ extends into the ink chamber 15. An ink passageway ~~thus forms~~ is formed. When the ink cartridge 14 is removed from the printer, the ink supply needle 13 withdraws in an opposite order. The crack 2 closes due to its elastic recovery and the push from the support, and thus the ink outflow from the ink chamber 15 stops.

~~INDUSTRIAL APPLICABILITY~~

The seal ring of the invention is made from an elastic material. It differs from those known in that it is provided with a top sealing film 1. The size of the top sealing film 1 varies according to the ink supply needle 13 of the recording device, elasticity of the material, and many other factors. The ink cartridges 14 of the invention, due to the use of the seal ring, not only work better, but also have much simpler structures compared to known products. It not only resolves the ink leakage problem that occurs when the ink cartridge 14 is placed on or taken away from a printer, but also provides better protection to the ink supply needle 13. Accordingly, it reduces the manufacture cost.

The invention has been described in detail with respect to various embodiments, and it will now be apparent from the foregoing to those skilled in the art, that changes and modifications may be made without departing from the invention in its broader aspects, and the invention, therefore, as defined in the appended claims, is intended to cover all such changes and modifications that fall within the true spirit of the invention.